

# Micromax™ LF500

## Electronic Inks and Pastes

### Encapsulant Paste

Micromax™ LF500 is a low temperature encapsulant for nitrogen fired materials, compatible with Micromax™ copper conductors and Micromax™ QP60 Resistors Series. When used as a resistor encapsulant, Micromax™ LF500 can be laser trimmed.

### Product information

Solvent or thinner	Micromax™ 5928
Solid content	76 - 79 <sup>[1]</sup> %
[1]: 750 °C	

### Rheological properties

Viscosity	50 - 80 Pa.s
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### Application technique

Mask mesh	325
Mask emulsion	10 - 15 µm
Drying time	10 min
Drying temperature	120 °C
Leveling time	5 - 10 min

### Storage and stability

Shelf life	6 <sup>[2]</sup> months
[2]: in unopened containers, from date of shipment, at temperature <25 °C	

### Additional information

How to use

### Processing

- **Substrates**
  - Properties are based on tests on 96% alumina substrates. Substrates of other compositions and from various manufacturers may result in variations in performance properties.
- **Printing**
  - A 325 mesh stainless steel screen with a 10-15µm emulsion thickness is recommended. Printing speeds up to 25 cm/s can be used.
- **Drying**
  - Allow prints to level for 5-10 minutes at room temperature. Dry 10 minutes at 120 °C in air. Drying above 150 °C in air will oxidize the copper and affect the surface properties of the fired film.

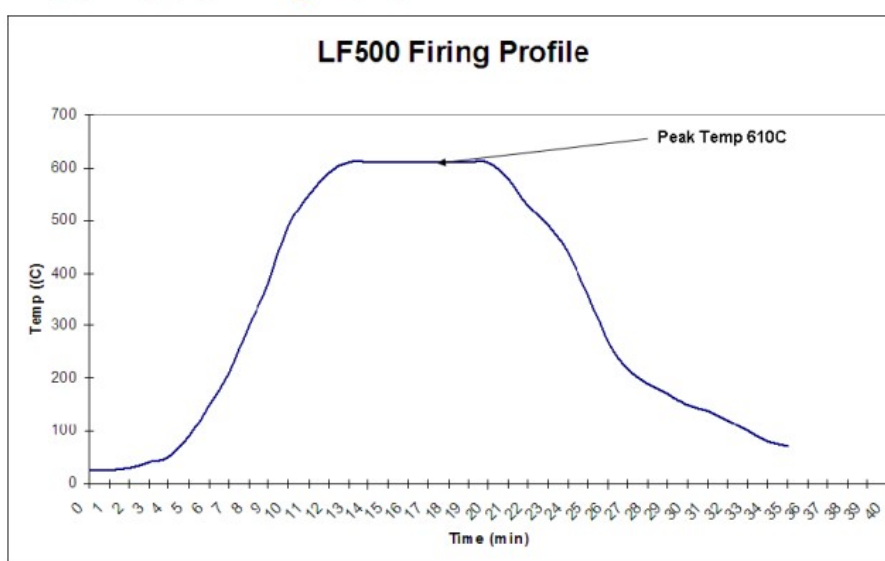
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### • Firing

- Dried parts should be fired in a belt furnace. A total cycle time of 30 minutes and peak temperature of 610°C for 10 minutes is recommended. Nitrogen atmosphere must be used with a prevailing oxygen level of 5-10 ppm.

### Recommended Firing Profile



### Properties

#### Typical Physical Properties

Test	Properties
Black Speck (µm)	37

Information in this datasheet shows anticipated typical physical properties for Micromax™ LF500 based on specific controlled experiments in our labs and are not intended to represent the product specifications, details of which are available upon request.

### Storage and shelf life

Containers should be stored, tightly sealed, in a clean, stable environment at room temperature (<25°C). Shelf life of material in unopened containers is six months from date of shipment. Some settling of solids may occur and compositions should be thoroughly mixed prior to use.

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### Safety and handling

For safety and handling information pertaining to this product, read Safety Data Sheet (SDS).

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